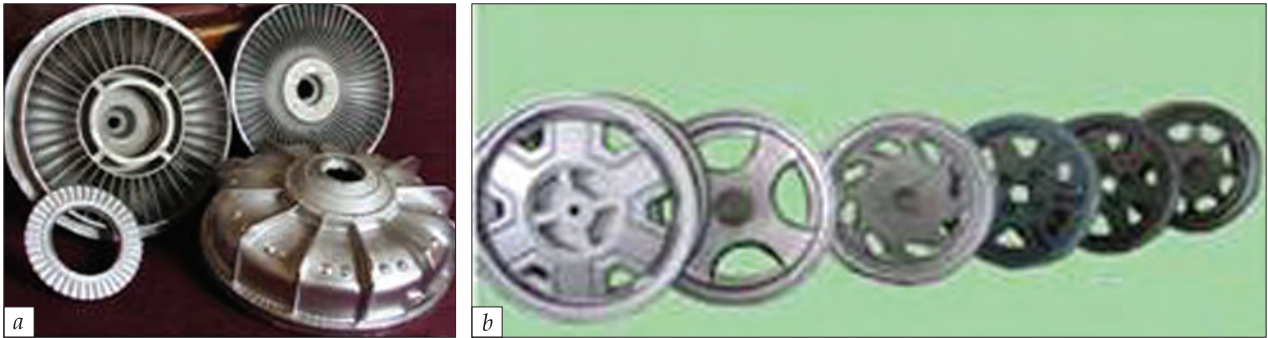


## TECHNOLOGY FOR LOW-PRESSURE DIE CASTING



Set of hydraulic clutch components (a) and car wheels (b) obtained by the low-pressure casting method using ALUT-3 machine



ALUT-3 machine for casting under controlled low pressure

### Areas of Application

Production of cast articles from aluminum alloys for aerospace industry, machine- and shipbuilding, instrument engineering, etc

### Specification

Automated full-cycle manufacturing process, from pouring into molds to obtaining ready cast articles

### IPR Protection

IPR3

### Advantages

Enhancement of mechanic properties ( $\sigma_b$ ,  $\delta$ , HB) and operating parameters (vacuum density, cyclic strength) by 15–30%; decrease in power consumption down to 100–300 kW/h per 1 ton castings; decrease in metal consumption by the feeding system 3–19 times

### Stage of Development.

#### Suggestions for Commercialization

IRL6, TRL8

Technology transfer to enterprises with individual, serial and mass production; supply of ready cast articles

### Contact Information

Anatoly V. Nariivskyi, Physico-Technological Institute of Metals and Alloys of the NAS of Ukraine; +38 044 424 35 15, e-mail: metal@ptima.kiev.ua